By: Dutton H.B. No. 1309

A BILL TO BE ENTITLED

- 1 AN ACT
- 2 relating to the issuance of a standard permit for certain concrete
- 3 plants.
- 4 BE IT ENACTED BY THE LEGISLATURE OF THE STATE OF TEXAS:
- 5 SECTION 1. The heading to Section 382.051961, Health and
- 6 Safety Code, is amended to read as follows:
- 7 Sec. 382.051961. PERMIT FOR CERTAIN OIL AND GAS AND
- 8 CONCRETE FACILITIES.
- 9 SECTION 2. Section 382.051961(a), Health and Safety Code,
- 10 is amended to read as follows:
- 11 (a) This section applies only to new facilities or
- 12 modifications of existing facilities that belong to Standard
- 13 Industrial Classification Codes 1311 (Crude Petroleum and Natural
- 14 Gas), 1321 (Natural Gas Liquids), 3273 (Ready-Mixed Concrete), 4612
- 15 (Crude Petroleum Pipelines), 4613 (Refined Petroleum Pipelines),
- 16 4922 (Natural Gas Transmission), and 4923 (Natural Gas Transmission
- 17 and Distribution).
- 18 SECTION 3. Section 382.05198, Health and Safety Code, is
- 19 amended to read as follows:
- 20 Sec. 382.05198. STANDARD PERMIT FOR CERTAIN CONCRETE
- 21 FACILITIES [PLANTS]. (a) The commission shall issue a standard
- 22 permit for a new facility or modification of an existing facility
- 23 that belongs to Standard Industrial Classification Code 3273
- 24 (Ready-Mixed Concrete), [permanent concrete plant] that performs

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- 1 wet batching, dry batching, or central mixing, and that meets the
- 2 following requirements:
- 3 (1) production records must be maintained on site
- 4 while the <u>facility</u> [plant] is in operation until the second
- 5 anniversary of the end of the period to which they relate;
- 6 (2) each cement or fly ash storage silo and weigh
- 7 hopper must be equipped with a fabric or cartridge filter or vented
- 8 to a fabric or cartridge filter system;
- 9 (3) each fabric or cartridge filter, fabric or
- 10 cartridge filter system, and suction shroud must be maintained and
- 11 operated properly with no tears or leaks;
- 12 (4) excluding the suction shroud filter system, each
- 13 filter system must be designed to meet a standard of at least 0.01
- 14 outlet grain loading as measured in grains per dry standard cubic
- 15 foot;
- 16 (5) each filter system and each mixer loading and
- 17 batch truck loading emissions control device must meet a
- 18 performance standard of no visible emissions exceeding 30 seconds
- 19 in a five-minute period as determined using United States
- 20 Environmental Protection Agency Test Method 22 as that method
- 21 existed on September 1, 2003;
- 22 (6) if a cement or fly ash silo is filled during
- 23 nondaylight hours, the silo filter system exhaust must be
- 24 sufficiently illuminated to enable a determination of compliance
- 25 with the performance standard described by Subdivision (5);
- 26 (7) the conveying system for the transfer of cement or
- 27 fly ash to and from each storage silo must be totally enclosed,

- 1 operate properly, and be maintained without any tears or leaks;
- 2 (8) except during cement or fly ash tanker connection
- 3 or disconnection, each conveying system for the transfer of cement
- 4 or fly ash must meet the performance standard described by
- 5 Subdivision (5);
- 6 (9) a warning device must be installed on each bulk
- 7 storage silo to alert the operator in sufficient time for the
- 8 operator to stop loading operations before the silo is filled to a
- 9 level that may adversely affect the pollution abatement equipment;
- 10 (10) if filling a silo results in failure of the
- 11 pollution abatement system or failure to meet the performance
- 12 standard described by Subdivision (5), the failure must be
- 13 documented and reported to the commission;
- 14 (11) each road, parking lot, or other area at the
- 15 <u>facility</u> [plant] site that is used by vehicles must be paved with a
- 16 cohesive hard surface that is properly maintained, cleaned, and
- 17 watered so as to minimize dust emissions;
- 18 (12) each stockpile must be sprinkled with water or
- 19 dust-suppressant chemicals or covered so as to minimize dust
- 20 emissions;
- 21 (13) material used in the batch that is spilled must be
- 22 immediately cleaned up and contained or dampened so as to minimize
- 23 dust emissions;
- 24 (14) production of concrete at the <u>facility</u> [plant]
- 25 must not exceed 300 cubic yards per hour;
- 26 (15) a suction shroud or other pickup device must be
- 27 installed at the batch drop point or, in the case of a central mix

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- 1 <u>facility</u> [plant], at the drum feed and vented to a fabric or
- 2 cartridge filter system with a minimum capacity of 5,000 cubic feet
- 3 per minute of air;
- 4 (16) the bag filter and capture system must be
- 5 properly designed to accommodate the increased flow from the
- 6 suction shroud and achieve a control efficiency of at least 99.5
- 7 percent;
- 8 (17) the suction shroud baghouse exhaust must be
- 9 located more than 100 feet from any property line;
- 10 (18) stationary equipment, stockpiles, and vehicles
- 11 used at the <u>facility</u> [plant], except for incidental traffic and
- 12 vehicles as they enter and exit the site, must be located or
- 13 operated more than 100 feet from any property line; and
- 14 (19) the central baghouse must be located at least 440
- 15 yards from any building used as a single or multifamily residence,
- 16 school, or place of worship at the time the application to use the
- 17 permit is filed with the commission if the facility [plant] is
- 18 located in an area that is not subject to municipal zoning
- 19 regulation.
- 20 (b) Notwithstanding Subsection (a)(18), the commission
- 21 shall issue a standard permit for a [permanent] concrete facility
- 22 [plant] that performs wet batching, dry batching, or central mixing
- 23 and does not meet the requirements of that subdivision if the
- 24 facility [plant] meets the other requirements of Subsection (a)
- 25 and:
- 26 (1) each road, parking lot, and other traffic area
- 27 located within the distance of a property line provided by

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- 1 Subsection (a)(18) is bordered by dust-suppressing fencing or
- 2 another barrier at least 12 feet high; and
- 3 (2) each stockpile located within the applicable
- 4 distance of a property line is contained within a three-walled
- 5 bunker that extends at least two feet above the top of the
- 6 stockpile.
- 7 SECTION 4. The heading to Section 382.058, Health and
- 8 Safety Code, is amended to read as follows:
- 9 Sec. 382.058. NOTICE OF AND HEARING ON CONSTRUCTION OF
- 10 CONCRETE PLANT [UNDER PERMIT BY RULE, STANDARD PERMIT, OR
- 11 EXEMPTION].
- 12 SECTION 5. Section 382.058(a), Health and Safety Code, is
- 13 amended to read as follows:
- 14 (a) A person may not begin construction on any concrete
- 15 plant that performs wet batching, dry batching, or central mixing
- 16 under a standard permit under Section 382.05198 [382.05195 or a
- 17 permit by rule adopted by the commission under Section 382.05196]
- 18 unless the person has complied with the notice and opportunity for
- 19 hearing provisions under Section 382.056.
- SECTION 6. Section 382.05199, Health and Safety Code, is
- 21 repealed.
- 22 SECTION 7. The changes in law made by this Act apply only to
- 23 an application for a permit for a concrete plant that is filed with
- 24 the Texas Commission on Environmental Quality on or after the
- 25 effective date of this Act. An application for a permit filed
- 26 before the effective date of this Act is governed by the law in
- 27 effect on the date of filing, and that law is continued in effect

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- 1 for that purpose.
- 2 SECTION 8. This Act takes effect September 1, 2019.